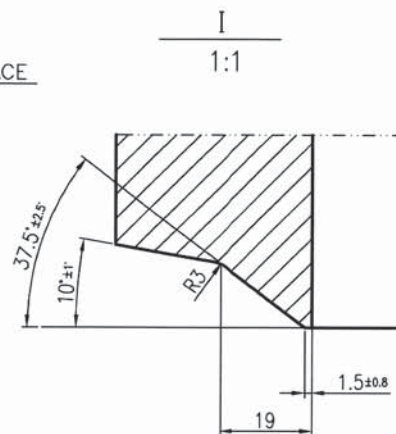
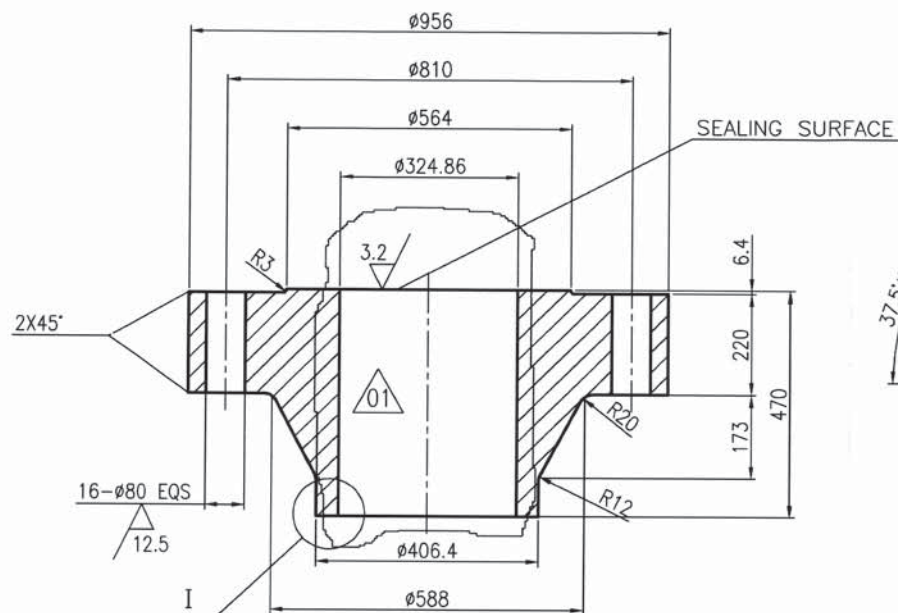


U2

OTHERS 6.3



GENERAL NOTES

1. FABRICATION, INSPECTION AND ACCEPTANCE SHALL CONFORM TO THE <<IRAN NIOEC SHAZAND ARAK REFINERY EXPANSION & UPGRADING PROJECT RCD UNIT REACTOR CUSTOMER'S REQUISITION>>.
2. THE TOLERANCES OF BOLT HOLE CIRCLE DIAMETER, CHORD LENGTH BETWEEN ADJACENT HOLES ARE LESS THAN $\pm 0.6\text{mm}$ AND THE TOLERANCES OF CHORD LENGTH BETWEEN ANY TWO HOLES ARE LESS THAN $\pm 1\text{mm}$.
3. THE FLANGE FACE SHALL BE PERPENDICULAR TO THE CENTER LINE OF THE FLANGE, THE DEVIATION SHALL NOT EXCEED $30'$.
4. THE SEALING SURFACE OF FLANGE SHALL BE PROTECTED.

REFERENCE DRAWINGS	DWG No.
R-1422 Assembly	R07301508

REV.	DATE	DESCRIPTION	PREP'D	CHK'D	APPR'D
01	21.05.08	Issued for Re-Approval		UHB	ZLH
00	12.03.08	Issued for Approval		UHB	ZLH

NATIONAL IRANIAN OIL REFINING & DISTRIBUTION COMPANY
NATIONAL IRANIAN OIL
ENGINEERING & CONSTRUCTION CO.
SHAZAND ARAK REFINERY EXPANSION
AND UPGRADING PROJECT

CONTRACTOR:
SAZEH
OIL Design & Construction Co.

DRAWING TITLE:
R-1422
RCD Unit
1st Main Reactor A
Inlet And Outlet Mating Flange

DOC Code: 2260
Rev: RCD
Vendor Job No: R073015080000004
Rev: ME-3-0-0001-1-DW-002
Rev: R-1422
Rev: 2260
Rev: 2260-IR-ME-3-0-0001-1
Rev: 2260-PO-ME-3-0-0001-1-DW-002
Rev: 2260-PO-ME-3-0-0001-1-DW-002
Rev: 2260-PO-ME-3-0-0001-1-DW-002
Rev: 2260-PO-ME-3-0-0001-1-DW-002

PO.No. 2260-PO-ME-3-0-0001-1
图纸代号 R073015080000004
DWG.No. 第1张 共1张 SHEET 1 OF 1

会签单位 UNIT
签字 SIGN.
日期 DATE
项目 PROJECT
用户 CLIENT
材料 MATERIAL
重量(kg) WEIGHT

设计 PRE. 刘文强 08.5.19
校核 CHK. 张明 08.5.19
审核 REV. 张明 08.5.19

R-1422
RCD UNIT 1ST MAIN REACTOR A
INLET AND OUTLET MATING FLANGE
Δ 油气出入口对应法兰

中国一重
CFHI

会签单位 UNIT
签字 SIGN.
日期 DATE

项目 PROJECT
用户 CLIENT
材料 MATERIAL
重量(kg) WEIGHT

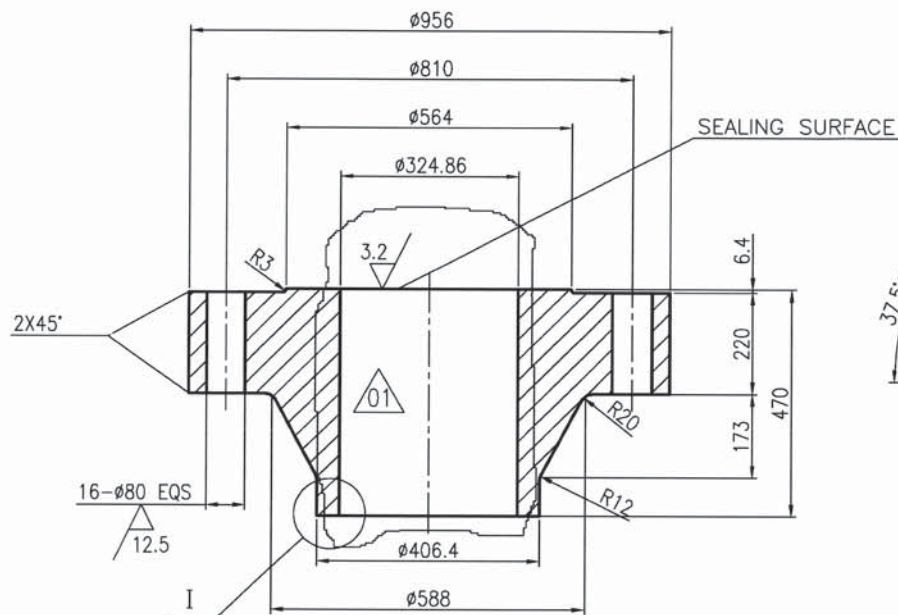
材料 MATERIAL
重量(kg) WEIGHT

图纸代号 R073015080000004
DWG.No. 第1张 共1张 SHEET 1 OF 1

2008.11.18

U2

OTHERS 6.3

I
1:1

GENERAL NOTES

- 1.FABRICATION, INSPECTION AND ACCEPTANCE SHALL CONFORM TO THE <<IRAN NIOEC SHAZAND ARAK REFINERY EXPANSION & UPGRADING PROJECT RCD UNIT REACTOR CUSTOMER'S REQUISITION>>.
- 2.THE TOLERANCES OF BOLT HOLE CIRCLE DIAMETER, CHORD LENGTH BETWEEN ADJACENT HOLES ARE LESS THAN $\pm 0.6\text{mm}$ AND THE TOLERANCES OF CHORD LENGTH BETWEEN ANY TWO HOLES ARE LESS THAN $\pm 1\text{mm}$.
- 3.THE FLANGE FACE SHALL BE PERPENDICULAR TO THE CENTER LINE OF THE FLANGE, THE DEVIATION SHALL NOT EXCEED $30'$.
- 4.THE SEALING SURFACE OF FLANGE SHALL BE PROTECTED.

REFERENCE DRAWINGS	DWG No.
R-1423 Assembly	R07301608

REV.	DATE	DESCRIPTION	PREP'D	CHK'D	APPR'D
01	21.05.08	Issued for Re-Approval		LMD	ZLH
02	12.03.08	Issued for Approval		LMD	ZLH

NATIONAL IRANIAN OIL REFINING & DISTRIBUTION COMPANY
NATIONAL IRANIAN OIL
ENGINEERING & CONSTRUCTION CO.
SHAZAND ARAK REFINERY EXPANSION
AND UPGRADING PROJECT

CONTRACTOR:
SAZEH CONSULTANTS
OIL Design & Construction Co.
SEI 中国石化工程公司

DRAWING TITLE:
R-1423
RCD Unit
2nd Main Reactor A
Inlet And Outlet Mating Flange

DEC Code: 2260 Unit: RCD
Vendor Job No: R073016080000004 Vendor Job No: ME-3-0-0001-1-DW-002
Rev No: R-1423 Designation: Equipment Isometric Detail Drawing
NIOEC Prod No: 2260 Requisition No: 2260-IR-ME-3-0-0001-1

NIOEC DWG No: 2260-PO-ME-3-0-0001-1-REV-4112-1
Rev: 4112-1
Scale: 1:10

Comments:
1. Issued for Re-Approval
2. Issued for Approval
3. Issued for Approval
4. Issued for Approval
5. Issued for Approval
6. Issued for Approval
7. Issued for Approval
8. Issued for Approval
9. Issued for Approval
10. Issued for Approval

File Ref: XXXXXX
Status: XXXXXX

设计 PRE: 刘立强 08.5.19
校核 CHK: 张明 08.5.19
审核 REV: 张明 08.5.19

R-1423
RCD UNIT 2ND MAIN REACTOR A
INLET AND OUTLET MATING FLANGE
△ 油气出入口对应法兰

中国一重
CFHI

PO. No. 2260-PO-ME-3-0-0001-1

图纸代号
DWG. No. R073016080000004

第1张 共1张 SHEET 1 OF 1

项 目 用 户
PROJECT CLIENT
ARAK REFINERY NIOEC

材 料
MATERIAL
SA-182-F347

重 量 (Kg)
WEIGHT
1296

会 签 单 位
UNIT
ARAK REFINERY

签 字
SIGN.

日 期
DATE